



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3697-041
Job Sheet 173712



Part No: D3697-041

Job Qty: 2 ea

Part Name: Tube Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/6/18

Job Tracking No:

Due Date: 3/9/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A 08-04-25 new issue DD verified by:EC IPP Rev:B 08-07-14 revB as per dwg DD verified by:ec

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	3/8/18	3/8/18	0.00	0.00	Start Up Large Fab-2		EL
130	Large Fab	2 pcs	3/8/18	3/8/18	0.00	7.14	Large Fab 2		EL
140	QC	2 pcs	3/8/18	3/8/18	0.00	0.00	QC9		PD 18-3-12
150	QC	2 pcs	3/8/18	3/8/18	0.00	0.00	QC5		PD 18-3-12
160	HandFinish	2 pcs	3/9/18	3/9/18	0.00	0.52	HandFinish1		SA 18-3-12
170	QC	2 pcs	3/9/18	3/9/18	0.00	0.00	QC3		11 MAR 13 2018
180	Packaging	2 pcs	3/9/18	3/9/18	0.00	0.00	Packaging3-1		11 MAR 13 2018
190	QC21-SA	2 Ea	3/9/18	3/9/18	0.00	0.00	QC21		11 MAR 13 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3697-3	Support Plate, LH	2 Ea (1 ea)	90-Start up Operation	
D3697-4	Support Plate, RH	2 Ea (1 ea)	90-Start up Operation	
D3797-1	Ground Plate	2 Ea (1 ea)	90-Start up Operation	
M6061T6T0.375W.049	6061-T6 Round Tube .375 X.049W	12 ft (6 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3697-3	2	7	0
	D3697-4	2	8	0
	D3797-1	2	4	0
	M6061T6T0.375W.049	12	93	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																						
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐																						
Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																						
Large Fab ☐	Composite ☐	Supplier ☐																							
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval																		
Description Work Order Deviation				Disposition			Completed By																		
							Lead hand / Supervisor Approval Verification																		
							QC / QA Coordinator Approval																		

Master Unit 001528



Job No 173712

Re: _____
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Container No: S049314



Part: D3697 - 041

Job No: 173712

Serial No/Batch: S049314

Revision: _____
 Inspector: _____

Date: 03/08/18

FAULT CATEGORY

☐ Temperature/Cure	☐ Power Loss/Surge	☐ Positioned Wrong
☐ Set-up	☐ Folio/Program	☐ Outside Dimensions
☐ BOM/Route	☐ Grain	☐ Over/Under tolerance
☐ Broken/Damage/Defect	☐ Weld	☐ Part Incorrect
☐ Inspection Incomplete/Unqualified	☐ Wrong Stock Pulled	☐ Part Lost/Missing
☐ Contamination	☐ Out of Sequence	☐ Part Moved
☐ Countersink	☐ Off-set	☐ Drawing
☐ Cut Too Short	☐ Misabeled	☐ Finish
☐ Instructions Incomplete/Unclear	☐ Fit/Function	☐ Misread
☐ Drill Holes	☐ Misaligned/off center	☐ Turning Sequence